

#### **ISO 9001:2015 CERTIFIED**

160 Charles Street • P.O. Box 76 Oconto, Wisconsin 54153

Phone (920) 834-2777 • Fax (920) 834-3041 E-mail: <a href="mailto:lpi@letourneauplastics.net">lpi@letourneauplastics.net</a> Website: <a href="mailto:www.letourneauplastics.net">www.letourneauplastics.net</a>

# **QUALITY CONTROL TECHNICIAN**

Reports to: Quality Manager

Schedule: Full-time | 6:00a.m. to 3:30p.m. Monday through Thursday | 6:00a.m. to 10:00a.m. on Friday

#### POSITION DESCRIPTION

This is a role which supports the efficient flow of the Plant 2 operations and the release of parts that are of the highest possible quality. A hands-on tech position responsible for measuring custom thermoformed plastic parts to specifications, tracking parts across departments, and producing inspection reports. The position directly supports the Quality Manager and works closely with the Quality Assurance Technician, Supervisors, Setup Technicians, and Operators to help ensure parts align with customer requirements and blueprint specifications. Responsibilities include but are not limited to those described herein.

## **RESPONSIBILITIES**

- Assist in monitoring and enforcing Operator quality checks across departments
- Track and measure parts throughout Plant floor and in Quality lab using gauges such as calipers and micrometers
- Assist with problem solving root cause analysis corrective actions
- Work with responsible parties to resolve part issues
- Complete acceptance inspections for incoming materials; issue and follow up on material rejections as necessary
- Develop and maintain inspection logs
- Work with Quality Department to identify ways to improve existing processes and systems to improve quality and consistency
- Support quality operations and new production projects
- Assist with product preservation methods and implement improvements
- Maintain a safe and tidy work environment according to guidelines and standards.
- Other duties as assigned by Quality Manager

## PREFERRED QUALIFICATIONS

- Previous role in quality control of manufactured parts, or extensive experience as a quality-responsible technician.
- Familiarity with GD&T and interpreting mechanical drawings.
- Familiarity with completing PPAP & FAI documentation
- Must be thoroughly comfortable with hand measuring tools: calipers, micrometers, height gauges, etc.
- Knowledge of MSWD and ISO is a plus.
- Technical degree or trade program coursework is a plus.



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## PREFERRED ATTRIBUTES

- Ambitious and career-oriented, driven to grow long-term with the company.
- Effective leader. Flexible, team-player with polished communication skills.
- Daily self-starter. Ability to perform under pressure and thrive in a fast-paced environment.
- Ability to prioritize daily tasks and deadlines. Detail and process-oriented.

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## PHYSICAL REQUIREMENTS

(N = Never; O = Occasionally; F = Frequently; C = Continuously

ACTIVITY	N	0	F	С	ACTIVITY N O F	С
Bending			Х		Lift/Carry	
Sitting			Х		< 25 lbs	Х
Standing			Х		26 to 50 lbs	Х
Walking			Х		51 to 75 lbs X	
Squatting		Х			76 to 100 lbs X	
Kneeling		Х			> 100 lbs X	
Crawling		Х			Push/Pull	
Climbing/Balancing		Х			< 25 lbs	Х
Gripping/Grasping		Х			26 to 50 lbs	Χ
Reaching Overhead		Х			51 to 75 lbs	Χ
Reaching at/below shoulder			Х		76 to 100 lbs X	
Stooping/Twisting			Х		> 100 lbs X	
Foot Controls		Х			Working at an elevated height X	
Keyboarding			Х		Walk/stand on uneven ground X	
Use of hand and/or power tools			Х		Exposure to dust/fumes X	
Subject to excessive noise			Х		Exposure to bio hazards X	
Subject to extreme temperatures			Х		Exposure to confined spaces X	

## ABOUT LETOURNEAU PLASTICS, INC.

LeTourneau Plastics, Inc. has been a pioneer in custom vacuum thermoforming of plastic components for nearly 50 years. Using virtually 80% recycled material, the company specializes in producing and assembling high quality cosmetic parts for a wide variety of industries within the United States and internationally; transportation, aviation, agriculture, food service, lawn and garden, recreation, health care, marine, etc. The company also assists in the design of parts to reduce tooling expense and minimize cost for customers. The 140,000-sq.ft. facility in Oconto, Wisconsin includes two manufacturing plants, warehousing, office space, pattern and tooling shop with six milling centers, 15 forming machines, two 3-axis CNC routers, and nine 5-axis CNC routers. As a third-generation-owned company, success and consistent growth has developed from a commitment to building enduring relationships with customers and surrounding communities.